

---

**MORGAN RUSHWORTH DPBH-4 2550.380 HYDRAULIC 4-ROLL PLATE BENDING ROLLS**

The DPBH-4 hydraulic bending rolls are available with roll diameters ranging from 280mm up to the large 680mm machines. The 4 roll design is extremely powerful, with 3 of the rolls hydraulically driven and the fourth lower roll hydraulically adjusted up and down to pinch the material into position. This feature greatly assists the operator, especially during multiple radius bending as the work piece is always held. All models have hydraulic drop end and are supplied with DRO to all three adjusting rolls to indicate roll position.

## FEATURES

- Hydraulic driven rolls.
- Hydraulic drop end and top roll tilt.
- Hydraulic up and down roll movement.
- Hydraulic pinching.
- Induction hardened rolls.
- DRO for both side rollers.
- Double pre bending to front and rear edge of plate.
- Cone bending device.
- Welded steel construction.
- Safety trip wire around the machine.
- Mobile control panel.
- Two speed.
- Central lubrication system.

## OPTIONS

- Side and central sheet supports.
- Ground and polished rolls.
- Variable speed.
- NC controller.
- CNC controller.

## TECHNICAL INFORMATION

MODEL		DPBH-4 2550.380
Bending Length	mm	2550
Pre Bending	mm	25
Max Thickness	mm	30
Top/Bottom Roll Dia	mm	380
Side Rolls Dia	mm	300
Motor	kW	30
Length	mm	5450
Width	mm	2290
Height	mm	2000
Weight	Kg	16720

OTHER IMAGES

