
MORGAN RUSHWORTH ASBH 1550.250 HYDRAULIC BENDING ROLLS



The Morgan Rushworth ASBH Hydraulic Bending Rolls are a powerful, heavily constructed model with a high standard specification including induction hardened rolls and cone bending attachment. The asymmetrical design with hydraulic back roll adjustment allows easy pre-bending of the material on the machine. The ASBH models are available in capacities ranging from 650mm to 3100mm bending length and 80mm to 250mm roll diameters.

FEATURES

- Powerful Production Machine
- Asymmetrical Roll Configuration
- Hydraulic Pre-bending with Back Roll
- Hydraulic Pinching of Material with Lower Roll
- Induction Hardened Rolls
- Hydraulic Drop End
- Cone Bending Device
- Digital Read Out for Back Roll Position
- Digital Read Out for Pinch Roll Position
- Safety Trip Wire
- Mobile Control Console

OPTIONS

- Hydraulic Overhead Support
- Hydraulic Side Support – one per side

TECHNICAL INFORMATION

MODEL		ASBH 1550.250
Bending Length	mm	1550
Top/Bottom Roll Dia	mm	250
Side Roll Dia	mm	200
Rolling Capacity (at 5 x top roll dia)	mm	15.0
Pre-bending Capacity (at 5 x top roll dia)	mm	12.0
Rolling Capacity (at 1.5 x top roll dia)	mm	12.0
Pre-bending Capacity (at 1.5 x top roll dia)	mm	10.0
Rolling Speed	m/min	5
Motor	kW	7.5 + 1.5
Length	mm	3500
Width	mm	1500
Height	mm	1370
Weight	Kg	3600

OTHER IMAGES

