
MORGAN RUSHWORTH PBS CNC 4100.240 HYDRAULIC PRESS BRAKE 415V

The Morgan Rushworth PBS CNC press brakes are fitted with the ESA S 630 CNC control featuring a 10" touch screen and both numerical and 2D graphical program entry. Bending can also be graphically visualised in 2D showing the machine frame, top and bottom tools, back gauge fingers and part orientation. PC based software is included and, with the control networked, can be used to load programs from the office. The PBS CNC models feature 3-axis CNC control of the left and right ram cylinders and the back gauge depth. The position of the two cylinders is fully synchronised with high precision scales on the side frames ensuring ram parallelism. These machines follow a rigorous design and manufacturing process to ensure minimum deflection of the machine frame under maximum working pressure. AKAS laser tooling guards are standard and offer a vastly improved operator experience without compromising safety.

All PBS CNC models are supplied with sectionalised euro style top tools and a multi vee bottom die. The range covers models from 40 tonnes through to 300 tonnes capacity with bending lengths from 1250mm up to 4100mm and can be supplied with a number of options including crowning systems and CNC controlled R axis.

FEATURES

- ESA S 640 multi-axis CNC control with numerical and 2D graphical programming and visualisation, mounted on a pendant arm
- Fully synchronised CNC control of left and right upper beam cylinder position – Y1 + Y2 axis
- CNC control of back gauge depth – X axis
- Manual adjustment of back gauge height – R axis
- Manual side to side movement of back gauge fingers – Z axis
- Back gauge fingers with fine depth adjustment, adjustable laterally on a linear rail
- Euro style top tool holders with intermediates including wedges for crowning
- Sectionalised goose neck top tool and multi vee bottom die
- Bottom tool wedge crowning system
- AKAS laser tooling guards for enhanced ease of use
- Strong rigid welded mono block frame able to withstand deflection under maximum load
- High precision linear scales for measurement of the stroke depth which are mounted on the side frames rather than the top beam to prevent any inaccuracy through distortion as the beam comes under load
- Hydraulic ram travel guided in low friction slide ways
- Large open height and generous ram stroke
- Deep reinforced throat in side frames
- High approach and return speeds for production bending
- Height adjustable front support arms with flip stop, adjustable laterally on a linear rail
- Dual foot switch console with emergency stop
- Electrically interlocked side guards
- Electrically interlocked rear access door

OPTIONS

- CNC control of back gauge height – R axis
- Manual bottom tool crowning system with position counter
- CNC bottom tool crowning system
- Quick release top tool clamping system
- Additional back gauge fingers
- Additional front support arms

TECHNICAL INFORMATION

| | | |
|-----------------------------------|--------|------------------|
| MODEL | | PBS CNC 4100.240 |
| Bending Power | tonne | 240 |
| Bending Length (Over Tooling) | mm | 4100 |
| Bending Length (Between Frames) | mm | 3550 |
| Y Axis Approach Speed | mm/sec | 90 |
| Y Axis Bending Speed (Maximum) | mm/sec | 7.6 |
| Y Axis Return Speed | mm/sec | 80 |
| X Axis Travel | mm | 750 |
| X Axis Speed | mm/sec | 350 |
| R Axis Travel (Optional) | mm | 160 |
| R Axis Speed (Optional) | mm/sec | 240 |
| No of Back Gauge Fingers | | 4 |
| No of Front Support Arms | | 2 |
| Stroke | mm | 260 |
| Daylight | mm | 530 |
| Throat Depth | mm | 410 |
| Table Height | mm | 880 |
| Table Width | mm | 90 |
| Oil Capacity | litre | 210 |
| Motor Power | kW | 22 |
| Nominal Power (excluding options) | kW | 26 |
| Length | mm | 4850 |
| Width | mm | 1700 |
| Height | mm | 2905 |
| Weight | kg | 14000 |

OTHER IMAGES

