
MORGAN RUSHWORTH HDP 2504.300 HIGH DEFINITION CNC PLASMA CUTTING MACHINE 415V

The Morgan Rushworth HDP High Definition CNC plasma cutting machines fitted with the new revolutionary Hypertherm XPR plasma system offer industry leading cut quality across a range of materials and cutting thicknesses. Brushless AC servo motors with synchronised drives and linear guides offer high speed precise positioning of the cutting torch. The cutting table is independent from the bridge and guide rails, ensuring maximum precision even under a high table load. Cutting is controlled by the Hypertherm EDGE Connect CNC control running Hypertherm's own software. XPR plasma cutting delivers faster cut speeds, higher quality cuts, increased consumable life, quicker set up time, and reduced operating costs compared to standard high definition plasma systems.

FEATURES

- Hypertherm XPR High Definition Plasma with X Definition Technology
- Hypertherm Core Console
- Hypertherm cutting torch
- Hypertherm Windows based EDGE Connect CNC control and ProNest software
- Motorised torch height control
- Virtually dross free finish typically removing the requirement for a secondary cleaning operation
- Maximised productivity and minimised operating costs
- Strong steel frame designed to withstand constant high speed production
- X and Y axis travel on precision linear guide rails with synchronised servo drives
- Fast positioning speed of 30 m/min with positioning accuracy to 0.05mm
- Arc voltage feedback to control optimum torch height position
- Mechanical and electronic collision avoidance system
- Marking and cutting of material performed with the same plasma torch
- Bevels up to 45 degrees manually
- Cutting table independent from bridge and frame to ensure positioning accuracy irrespective of table loadings
- PLC controlled extraction chambers beneath the table with exhaust outlet at rear of machine ready for connection to extraction/filtration system

OPTIONS

- Hypertherm VWI Console
- Hypertherm Optimix Console
- Additional modules for ProNest software including auto nesting
- High efficiency extraction/filtration unit

TECHNICAL INFORMATION

MODEL		HDP 2504.300
Plasma Output	Amps	300
Production Pierce Capacity		
Mild Steel (Argon Assist)	mm	50
Mild Steel (Oxygen)	mm	45
Stainless Steel	mm	38
Aluminium	mm	38
Maximum Cutting Capacity		
Mild Steel	mm	80
Stainless Steel	mm	75
Aluminium	mm	50
Table Width	mm	2700
Table Length	mm	4800
X Axis Stroke	mm	2700
Y Axis Stroke	mm	4200
Height under Torch	mm	150
Table Height	mm	750
Length	mm	6200
Width	mm	4000
Height	mm	1800
Weight	kg	6000

OTHER IMAGES

